

# GUPER Jersey

REINFORCEMENT  
Cotton Jersey

## PRODUCT DESCRIPTION

Guper Jersey reinforcement are mainly used for the lasting of boots and saddle of shoes. Thanks to the jersey an-elastic deformation properties, the leather molded with Guper Jersey maintains the correct shape taken after the lasting operation. All this products are characterized by an extremely soft touch, they are available with different finishing and in different colors.

## TECHNICAL DATA

GUPER	Fabric	Fabric weight (g/m²)	BIO*
746	Jersey 100% Cotton	80 ± 10%	-
748	Jersey 100% Cotton	115 ± 10%	-
749	Jersey 100% Cotton	180 ± 10%	X
749/26R	Jersey Interlock 100% Cotton	180 ± 10%	-
749/46R	Jersey Interlock 100% Cotton	300 ± 10%	X

\*Available in biodegradable version, coated with biodegradable polyester based adhesive.

CODE	TAG	TAGS	SA	PU	DOTS	P0	P5
746	X	X	X	X	-	-	-
748	X	X	X	X	-	-	X
749	X	X	X	X	X	X	X
749/26R	X	X	X	X	X	-	X
749/46R	X	X	X	X	X	X	-

Types of adhesive coating and finishing:

- TAG: adhesive 56/57, EVA based. Weight increasing: ± 50 g/m²
- TAGS: adhesive 58, PE based. Weight increasing: ± 50 g/m²
- SA: self-adhesive 01. SBR based. Weight increasing: ± 30 g/m²
- TMS: adhesive 36/44, PU based. Weight increasing: ± 70 g/m²
- DOTS: adhesive 61/65/66, (PE/PU/EVA based), dots coating allowing breathability. Weight increasing: ± 30 g/m²
- P0: not primed
- P5: slightly primed

## INSTRUCTIONS OF USE

Direction of cutting: machine direction, for maximum strength or diagonal direction for maximum elongation.

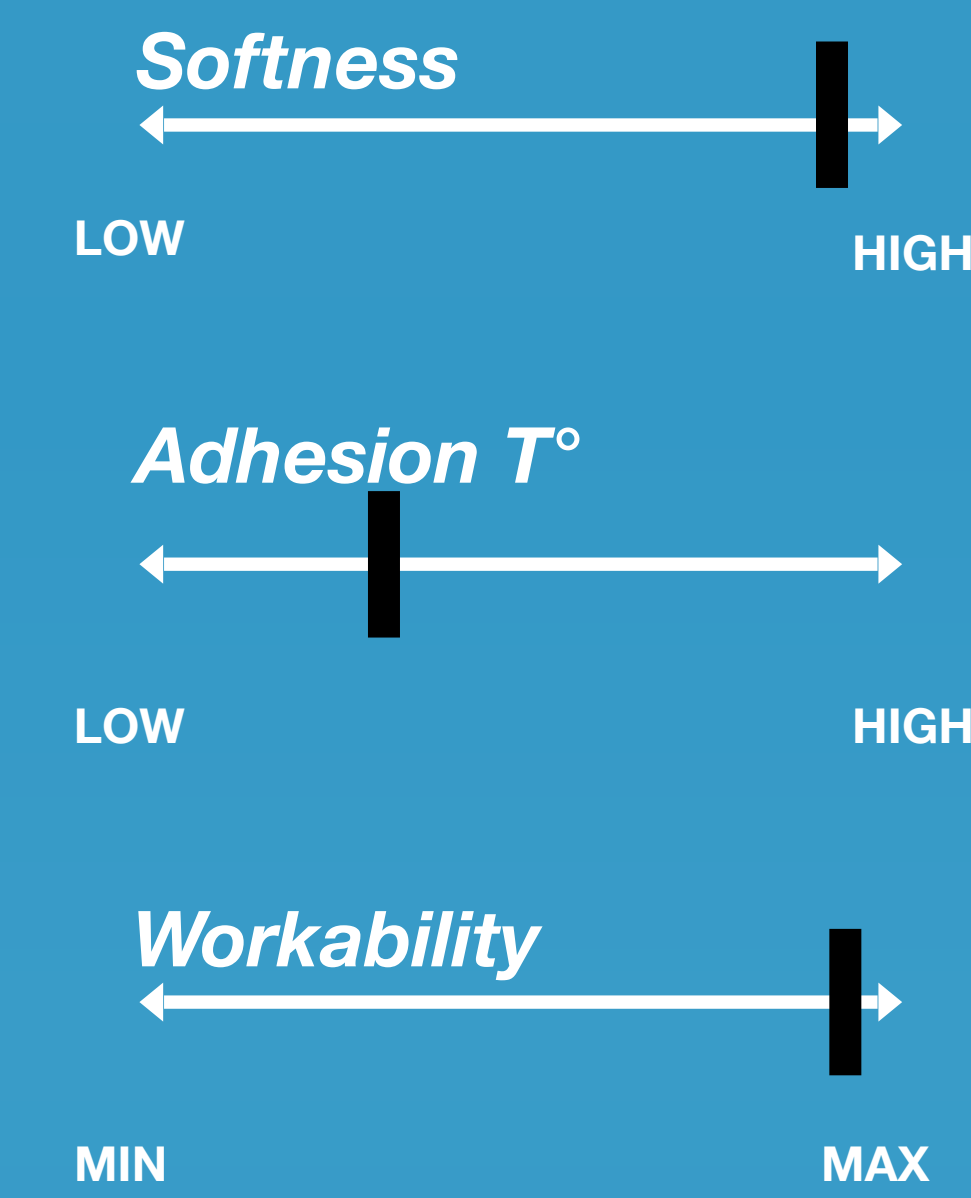
Apply the reinforcement material on the leather using a pneumatic press or a lasting machine.

- Temperature: from 90°C to 150°C depending on the nature of lining and upper used (natural or synthetic).
- Contact time: from 4 to 12 seconds (high operating temperatures allow contact times reduced and vice versa).
- Pressure: 3-5 atm.

Moulding with leather material is, subsequently, done mechanically forcing the back part of the upper between two heated plates with setting temperature of 70-90°C for 15-45 seconds. For long lasting time we advice you to work with temperature lower than 80°C.

**ATTENTION:** do not exposure to direct sunlight and do not store in hot and humid places.

## PRODUCT CHARACTERISTICS

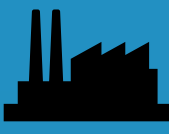


## BENEFITS

- ✓ Excellent strength
- ✓ Excellent mouldability
- ✓ Adhesion at low temperature

## RECOMMENDED FOR

- ✓ Soft leather



MADE IN ITALY

This Statement has been released on request, on the basis of our best actual knowledge



VEGAN FRIENDLY

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