

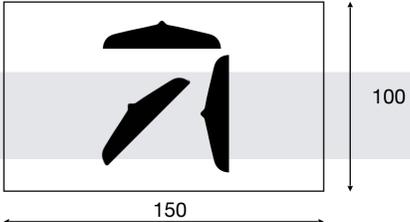
TADAS

SEMI RIGID COUNTER

PRODUCT DESCRIPTION

TADAS is a thermoplastic non-woven counters family. Non slip and brushed on inner side (to have a smooth - easy wearing in the final shoe); TADAS is finished with the standard EVA based thermoadhesive on the other side and it's available in several colors.

TECHNICAL DATA

TADAS	Thickness* (mm)	Cutting Direction
TADAS 556	1,05 - 1,15	
TADAS 558	1,35 - 1,45	
TADAS 560	1,45 - 1,55	

* All thickness values have a natural variation of $\pm 0,05\text{mm}$

INSTRUCTIONS OF USE

The counter is molded by a backpart moulding machine.

We recommend the following standard working conditions:

- Temperature of the shape: from 130°C to 150°C according to the type of lining and upper used (natural or synthetic)
- Contact time: from 10 to 15 seconds (higher temperature allows shorter contact time).
- Minimum effective interface temperature: 100°C

We recommend to carry out a preliminary test of bonding as the application conditions may vary depending on the characteristics of the upper.

The subsequent cold stabilization (achievable with the backpart moulding machine with two positions) allows to obtain a counter perfectly shaped.

These materials are especially suitable to be pre-molded by the modern automatic or manual backpart moulding machines before insertion between the liner and upper.

ATTENTION: the application of solvent glue can affect the adhesive present on the sheet, causing detachment.

PRODUCT CHARACTERISTICS

RIGIDITY



SOFT

RIGID

SHAPE RETENTION



MIN

MAX

WORKABILITY



MIN

MAX

RESILIENCE



MIN

MAX

BENEFITS

- ✓ Anti Slip effect

RECOMMENDED FOR

- ✓ Sneakers
- ✓ Desert shoes



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