

STRETCH

TOE PUFF

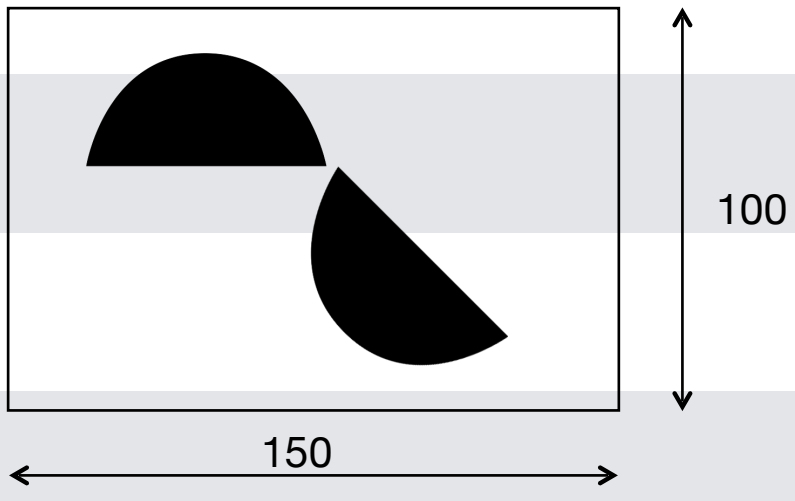
On polyurethane adhesive or traditional EVA adhesive

PRODUCT DESCRIPTION

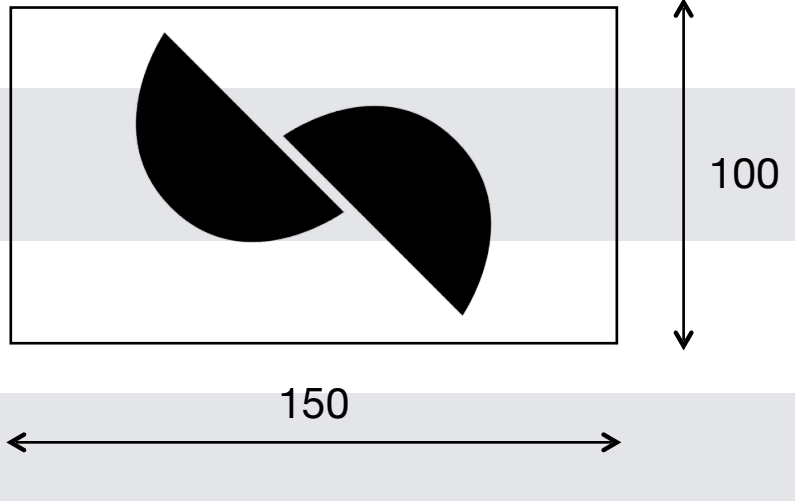
STRETCH is an innovative material for flexible toe-puffs.

Its easiness of mounting allows a good performance in last requiring a high deformation ability, and an excellent adaptation to the last.

TECHNICAL DATA

STRETCH	Thickness* (mm)	Cutting Direction
STRETCH M19 / TMS1	0,70 - 0,80	
STRETCH M20 / TMS1	0,85 - 0,95	
STRETCH M21 / TMS1	1,00 - 1,10	
STRETCH M22 / TMS1	1,30 - 1,40	

* All thickness values have a natural variation of $\pm 0,05\text{mm}$

STRETCH	Thickness* (mm)	Cutting Direction
STRETCH M19 / TAG	0,65 - 0,75	
STRETCH M20 / TAG	0,80 - 0,90	
STRETCH M21 / TAG	0,95 - 1,05	
STRETCH M22 / TAG	1,25 - 1,35	

* All thickness values have a natural variation of $\pm 0,05\text{mm}$

INSTRUCTIONS OF USE

The toe puff is applied by a special pneumatic pressing machine, equipped with heated curved plate, timer and thermostat.

Advisable working conditions:

- Temperature: 130° - 150°C about.
 - minimum effective interface temperature: 100°C
 - Contact time: from 6 to 12 seconds according to the thickness of article.
- There is no binding time as to the lasting period.

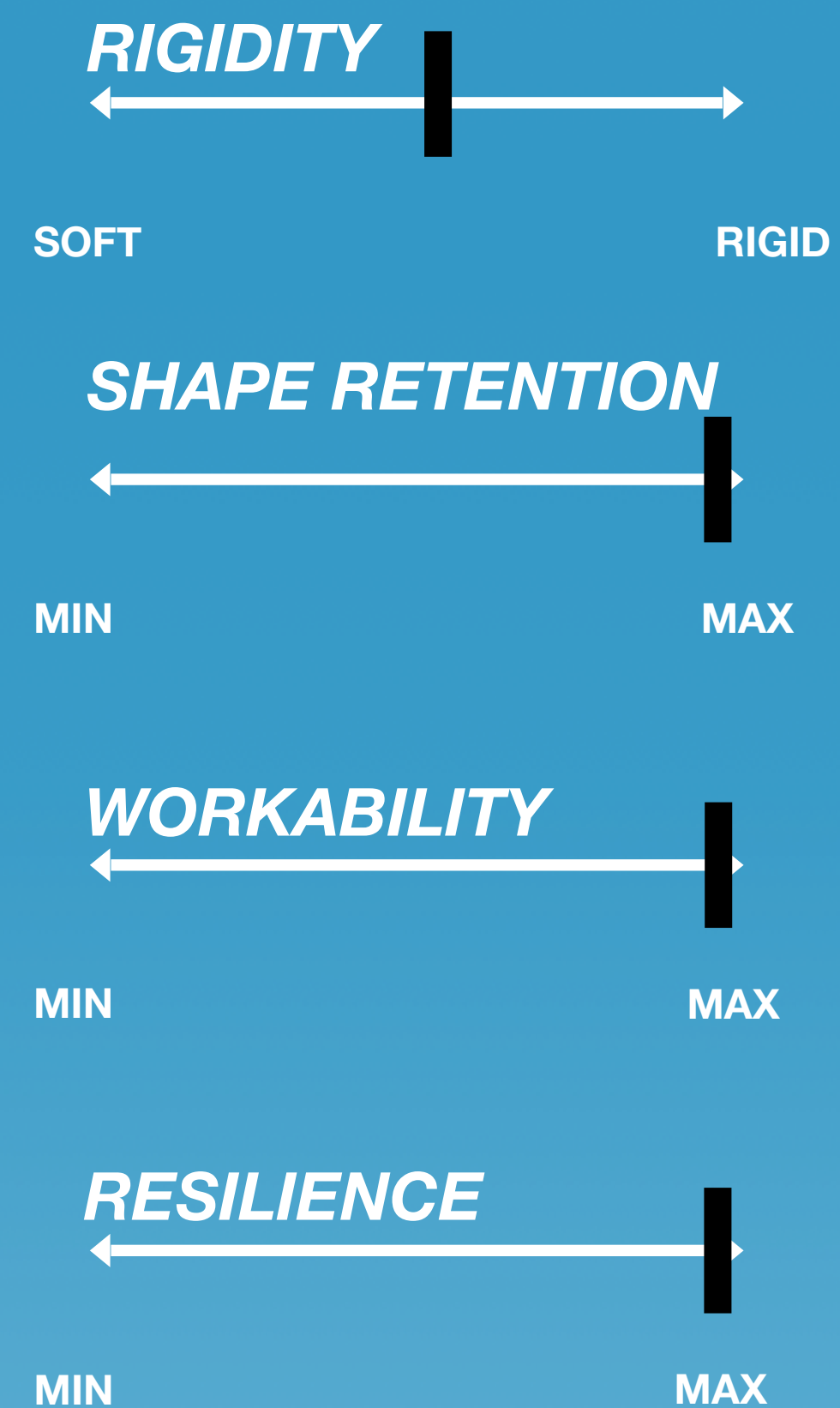
We recommend that you carry out a preliminary test of bonding as the conditions of application may vary depending on the characteristics of the upper.

Lasting

The heat activation of the toe puff and upper is recommended.
Temperature 100°C from 5 to 15 sec.

ATTENTION: the application of solvent glue can affect the adhesive present on the sheet, causing detachment.

PRODUCT CHARACTERISTICS



BENEFITS

- ✓ High deformation
- ✓ Easy to mount
- ✓ Highly moldable

RECOMMENDED FOR

- ✓ Boots
- ✓ Point shoes
- ✓ Soft shoes

 **MADE IN ITALY**

This Statement has been released on request, on the basis of our best actual knowledge



VEGAN FRIENDLY

MADE WITH RENEWABLE ENERGY.

EM 01 11/11/2020