

MULTISTRATO

8-Serie

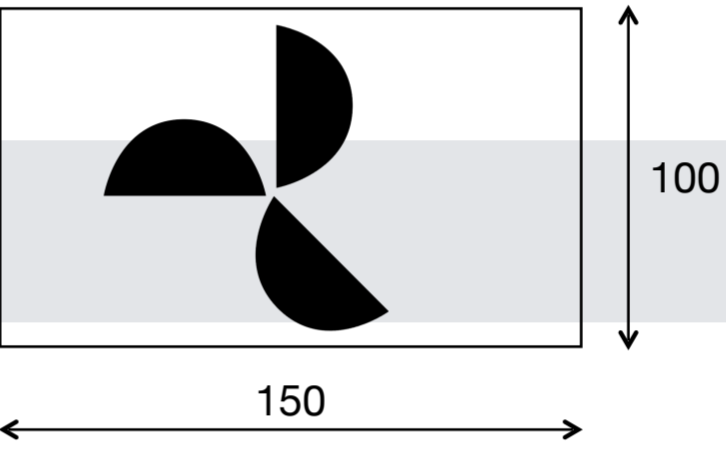
RIGID MULTI LAYER TOE PUFF
On PU adhesive

PRODUCT DESCRIPTION

MULTISTRATO is a multilayer material for rigid toe puffs with high strength and very high shape retention. It's based on polyurethane adhesive with a non woven polyester.

TECHNICAL DATA

Available types to apply with latex or neoprene:

MULTISTRATO	Thickness* (mm)	Cutting Direction
Multistrato 805 TMS1	1,30 - 1,40	
Multistrato 810 TMS1	1,70 - 1,80	
Multistrato 815 TMS1	2,25 - 2,35	

PRODUCT CHARACTERISTICS

RIGIDITY



SHAPE RETENTION



WORKABILITY



RESILIENCE



INSTRUCTIONS OF USE

The toe puff is applied by a special pneumatic pressing machine, equipped with heated curved plate, timer and thermostat.

Advisable working condition:

- Temperature: from 130°C to 150°C.
- Minimum effective interface temperature: 100°C
- Contact time: from 6 to 20 seconds according to the thickness of article.
We recommend you to carry out a preliminary test of bonding as the conditions of application may vary depending on the characteristics of the upper.
There is no binding time as to the lasting period.

Lasting

The heat activation of the toe puff and upper is recommended. Temperature 100°C from 5 to 15 sec.

ATTENTION: the application of solvent glue can affect the adhesive present on the sheet, causing detachment.

BENEFITS

- ✓ Extra rigidity
- ✓ Highly moldable

RECOMMENDED FOR

- ✓ Sneakers
- ✓ Military shoes
- ✓ Point shoes
- ✓ Hiking shoes
- ✓ Working shoes