

MULTISTRATO

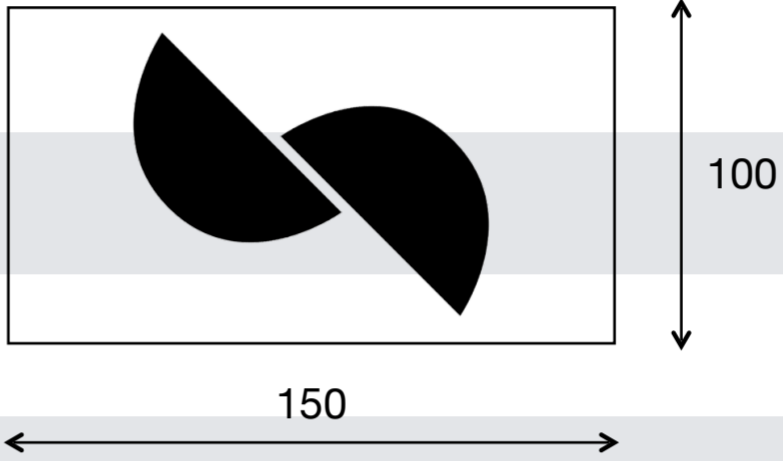
SEMI RIGID TOE PUFF
Multi layer on cotton fabric
WITH EVA and TMS ADHESIVE

PRODUCT DESCRIPTION

MULTISTRATO is a material for elastic toe-puffs, with very high shape retention and resistance to deformation.

TECHNICAL DATA

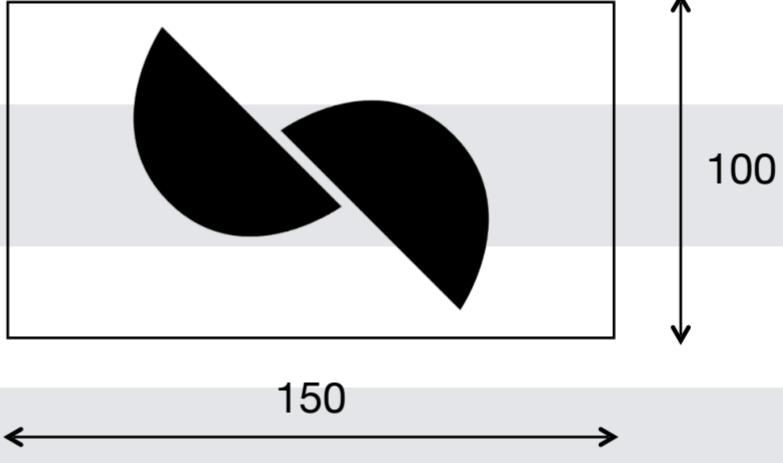
Available types to apply with latex or neoprene:

MULTISTRATO	Thickness* (mm)	Cutting Direction
Multistrato 706/111	0,60 - 0,70	
Multistrato 708/111	0,75 - 0,85	
Multistrato 710/111	0,90 - 1,00	
Multistrato 712/111	1,10 - 1,20	

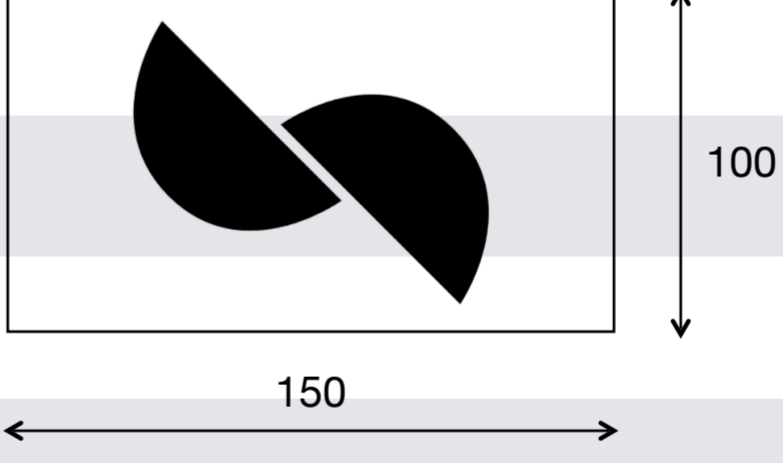
Way of using

Spread neoprene or rubber latex on upper, toepuff and possibly lining. Double giving a light pressure. There is no binding time as to the lasting period.

Available thermo adhesive types:

MULTISTRATO	Thickness* (mm)	Cutting Direction
EVA Multistrato 706	0,70 - 0,80	
Multistrato 708	0,85 - 0,95	
Multistrato 710	1,00 - 1,10	
Multistrato 712	1,20 - 1,30	

Available thermo adhesive types:

MULTISTRATO	Thickness* (mm)	Cutting Direction
PU Multistrato 706 TMS1	0,70 - 0,80	
Multistrato 708 TMS1	0,85 - 0,95	
Multistrato 710 TMS1	1,05 - 1,15	
Multistrato 712 TMS1	1,25 - 1,35	

INSTRUCTIONS OF USE

The toe puff is applied by a special pneumatic pressing machine, equipped with heated curved plate, timer and thermostat.

Advisable working condition:

- Temperature: from 130°C to 150°C.
- Minimum effective interface temperature: 100°C
- Contact time: from 6 to 12 seconds according to the thickness of article.
We recommend you to carry out a preliminary test of bonding as the conditions of application may vary depending on the characteristics of the upper.
There is no binding time as to the lasting period.

Lasting

The heat activation of the toe puff and upper is recommended. Temperature 100°C from 5 to 15 sec.

ATTENTION: the application of solvent glue can affect the adhesive present on the sheet, causing detachment.

 **VEGAN FRIENDLY**

 **MADE WITH RENEWABLE ENERGY.**

PRODUCT CHARACTERISTICS

RIGIDITY



SOFT RIGID

SHAPE RETENTION



MIN MAX

WORKABILITY






MIN MAX

RESILIENCE



MIN MAX

BENEFITS

-  Deformation resistance
-  Shape retention
-  Highly moldable

RECOMMENDED FOR

-  Sneakers
-  Men Shoes
-  Point shoes
-  Soft shoes
-  Decollete'

 **MADE IN ITALY**

This Statement has been released on request, on the basis of our best actual knowledge

EM 01 11/11/2020