



LASER

SOFT TOE PUFF On EVA/PU Adhesive

PRODUCT DESCRIPTION

LASER is a brand of materials based on cotton fabric for soft and flexible toe puffs. The main features of LASER are the elongation that allows the use even on very specific forms and the excellent resistance to loss of shape.

TECHNICAL DATA

Available types to apply with latex or neoprene

LASER	Thickness* (mm)	Cutting Direction
LASER 000	0,55 - 0,65	<u> </u>
LASER 001	0,70 - 0,80	100
LASER 002	0,85 - 0,95	
LASER 003	1,00 - 1,10	← 150

^{*} All thickness values have a natural variation of ± 0,05mm

INSTRUCTIONS OF USE

Spread neoprene or rubber latex on upper, toepuff and possibly lining. Double giving a light pressure. There is no binding time as to the lasting period.

Available thermoadhesive types

	LASER	Thickness* (mm)	Cutting Direction
EVA	LASER 100 TAG1	0,60 - 0,70	
	LASER 101 TAG1	0,75 - 0,85	
	LASER 102 TAG1	0,90 - 1,00	
	LASER 103 TAG1	1,05 - 1,15	100
PU	LASER 100 TMS1	0,70 - 0,80	
	LASER 101 TMS1	0,85 - 0,95	← 150
	LASER 102 TMS1	1,00 - 1,10	
	LASER 103 TMS1	1,15 - 1,25	

 $^{^{\}star}$ All thickness values have a natural variation of \pm 0,05mm

INSTRUCTIONS OF USE

The toe puff is applied by a special pneumatic pressing machine, equipped with heated curved plate, timer and thermostat.

Advisable working conditions:

- Temperature: 130° 150°C about.
- minimum effective interface temperature: 100°C
- Contact time: from 6 to 12 seconds according to the thickness of article.

There is no binding time as to the lasting period.

We recommend that you carry out a preliminary test of bonding as the conditions of application may vary depending on the characteristics of the upper.

Lasting

The heat activation of the toe puff and upper is recommended.

Temperature 100°C from 5 to 15 sec.

ATTENTION: the application of solvent glue can affect the adhesive present on the sheet, causing detachment.

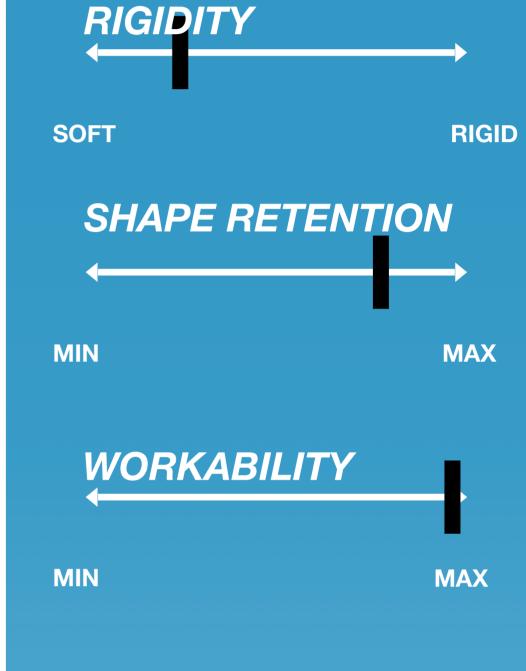


VEGAN FRIENDLY



EM 01 11/11/2020

PRODUCT CHARACTERISTICS



BENEFITS

MIN

RESILIENCE

EXTRA elongation

MAX

- Ping-pong effect
- Highly moldable
- Shape resistance

RECOMMENDED FOR



Soft shoes









This Statement has been released on request, on the basis of our best actual knowledge