

# GUPER Jersey

REINFORCEMENT  
Cotton Jersey

## PRODUCT DESCRIPTION

The guper jersey reinforcement are mainly used for the lasting of boots and the saddle of the shoes. Thanks to the jersey anelastic deformation properties, the leather molded with Guper Jersey maintains the correct shape taken after the lasting operation. The articles are characterized by an extremely soft touch and an EVA based adhesive.

They are available in different versions:

P5 - slightly primed

T20 - count of yarn 20

## TECHNICAL DATA

CODE	SUPPORT
746	Jersey 100% Cotton - 80 gr/sqm
748	Jersey 100% Cotton - 115 gr/sqm
749	Jersey 100% Cotton - 180 gr/sqm
749/46	Jersey 100% Cotton - 460 gr/sqm
749/26R	Jersey Interlock 100% Cotton - 270 gr/lm
749/46R	Jersey Interlock 100% Cotton - 460 gr/lm

CODE	TAG	TAGS	AUTO	PU	PT	P0	P5	Nero	BIO*
746	X	X	X	X	-	-	-	X	-
748	X	X	X	X	-	-	X	X	-
749	X	X	X	X	X	X	X	X	X
749/46	X	X	X	X	X	X	-	X	-
749/26R	X	X	X	X	X	-	X	X	-
749/46R	X	X	X	X	X	X	-	X	X

\* Available in biodegradable version

TAG: adhesive based on EVA

TAGS: adhesive based on EVA and PU

PU: adhesive 100% polyurethane

PT: dot adhesive

AUTO: autoadhesive with paper

P0: without primed

P5: slightly primed

## METHOD OF USAGE:

Direction of cutting: machine direction

The reinforcement material is positioned on the leather and pressed using a pneumatic press or a lasting machine.

- Temperature of the shape: from 90°C to 150°C depending on the nature of lining and upper used (natural or synthetic).

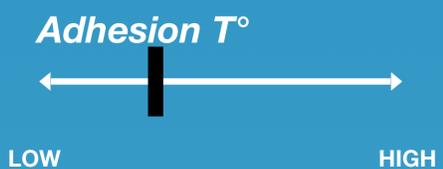
-Contact time: from 4 to 12 seconds (high operating temperatures allow contact times reduced and vice versa).

- Pressure: 3-5 atm

The moulding with leather material is, subsequently, done mechanically forcing the back part of the upper between two heated plates with setting temperature of 70-90°C for 15-45 seconds. For long lasting time we advice you to work with temperature lower than 80°C.

ATTENTION: do not exposure to direct sunlight and do not store in hot and humid places.

## PRODUCT CHARACTERISTICS



## BENEFITS

✓ Excellent mouldability

✓ Softness

✓ Adhesion at low temperature

## RECOMMENDED FOR

✓ Soft leather

 **MADE IN ITALY**

This Statement has been released on request, on the basis of our best actual knowledge

EM 02 25/06/2021