

ELASTENE

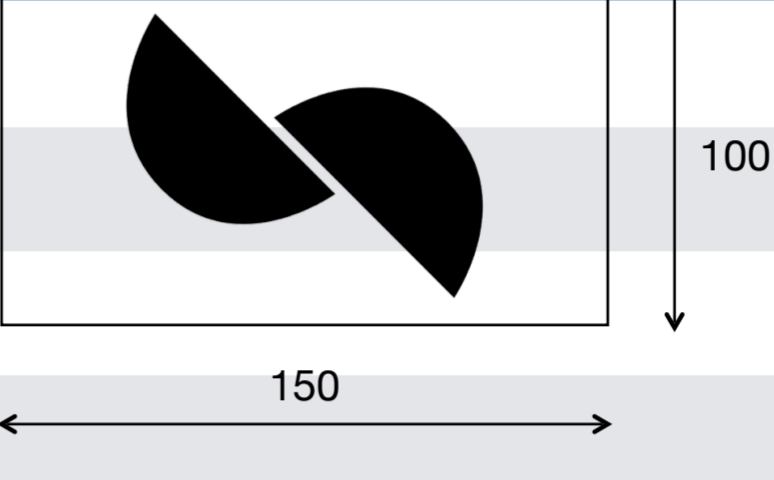
SOFT TOE PUFF
On traditional EVA adhesive

PRODUCT DESCRIPTION

Elastene is an elastic toe-puff based on cotton fabric with good elongation available both coated with thermoadhesive and without adhesive.

TECHNICAL DATA

Available types to apply with latex or neoprene

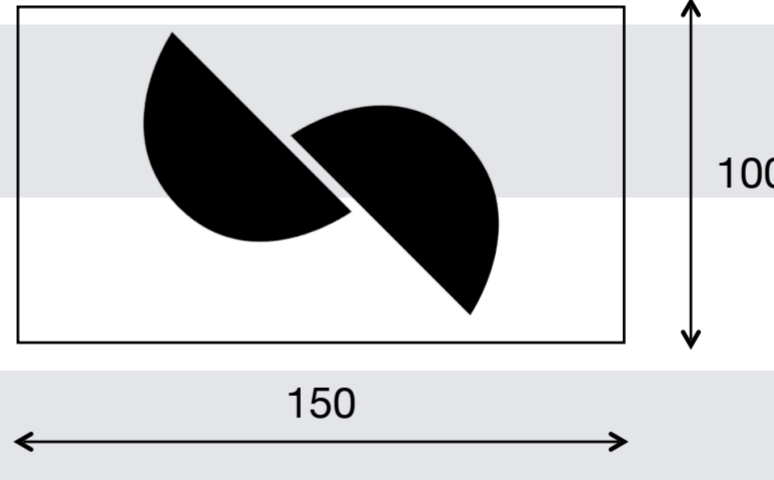
ELASTENE	Thickness* (mm)	Cutting Direction
ELASTENE 086	0,60 - 0,70	
ELASTENE 088	0,75 - 0,85	
ELASTENE 089	0,85 - 0,95	
ELASTENE 090	1,05 - 1,15	

* All thickness values have a natural variation of $\pm 0,05\text{mm}$

INSTRUCTIONS OF USE

Spread neoprene or rubber latex on upper, toepuff and possibly lining. Double giving a light pressure. There is no binding time as to the lasting period.

Available thermoadhesive types

ELASTENE SFT	Thickness* (mm)	Cutting Direction
ELASTENE 186 / TAG	0,65 - 0,75	
ELASTENE 188 / TAG	0,80 - 0,90	
ELASTENE 189 / TAG	0,90 - 1,00	
ELASTENE 190 / TAG	1,10 - 1,20	

* All thickness values have a natural variation of $\pm 0,05\text{mm}$

INSTRUCTIONS OF USE

The toe puff is applied by a special pneumatic pressing machine, equipped with heated curved plate, timer and thermostat.

Advisable working conditions:

- Temperature: 130° - 150°C about.
- minimum effective interface temperature: 100°C
- Contact time: from 6 to 12 seconds according to the thickness of article.
There is no binding time as to the lasting period.

We recommend that you carry out a preliminary test of bonding as the conditions of application may vary depending on the characteristics of the upper.

Lasting

The heat activation of the toe puff and upper is recommended.
Temperature 100°C from 5 to 15 sec.

ATTENTION: the application of solvent glue can affect the adhesive present on the sheet, causing detachment.



VEGAN FRIENDLY



MADE WITH RENEWABLE ENERGY.

EM 01 11/11/2020

PRODUCT CHARACTERISTICS

RIGIDITY



SHAPE RETENTION



WORKABILITY



RESILIENCE



BENEFITS

- ✓ Softness
- ✓ Good elongation
- ✓ Highly moldable

RECOMMENDED FOR

- ✓ Sneakers
- ✓ Soft shoes
- ✓ Point shoes
- ✓ Decollete'



MADE IN ITALY

This Statement has been released on request, on the basis of our best actual knowledge