

AVANTGARDE

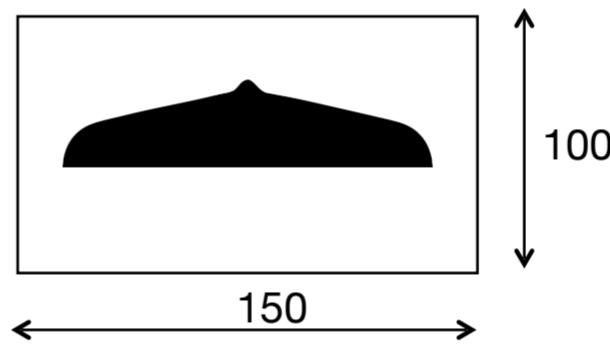
SEMI RIGID COUNTER

YELLOW LINE

PRODUCT DESCRIPTION

AVANTGARDE is a family of thermoplastic counters made by using cotton fabrics. Avantgarde is produced with polyurethane (APP) adhesive on both sides. It was conceived to obtain a perfect pre-moulding with an extraordinary shape retention.

TECHNICAL DATA

AVANTGARDE	Thickness* (mm)	Cutting Direction
251 APP2	1,35 - 1,45	

* All thickness values have a natural variation of $\pm 0,05\text{mm}$

INSTRUCTIONS OF USE

The counter is put between upper and lining, then moulded by a backpart moulding machine.

We recommend the following standard working conditions :

-Temperature of the shape: from 130°C to 150°C according to the type of lining and upper used (natural or synthetic).

-Minimum effective interface temperature: 100°C

-Contact time: from 10 to 15 seconds (higher temperature allows shorter contact time).

We recommend you to carry out a preliminary test of bonding as the conditions of application may vary depending on the characteristics of the upper.

The subsequent cold stabilization (achievable with the back-part moulding machine with two positions) allows to obtain a counter perfectly shaped.

Avantgarde is specially suitable to be pre-moulded by the modern automatic backpart moulding machines. The excellent moulding allows an extraordinary adaptability to the shape.

ATTENTION: the application of solvent glue can affect the adhesive present on the sheet, causing detachment.

PRODUCT CHARACTERISTICS

RIGIDITY

SOFT RIGID

SHAPE RETENTION

MIN MAX

WORKABILITY

MIN MAX

RESILIENCE

MIN MAX

BENEFITS

- ✓ Shape retention
- ✓ Highly moldable
- ✓ Easy pre-moulding
- ✓ Universal adhesive

RECOMMENDED FOR

- ✓ Sneakers
- ✓ Casual man shoes
- ✓ Point shoes
- ✓ Soft shoes

 **VEGAN FRIENDLY**

 **MADE WITH RENEWABLE ENERGY.**

EM 01 11/11/2020

 **MADE IN ITALY**
This Statement has been released on request, on the basis of our best actual knowledge