

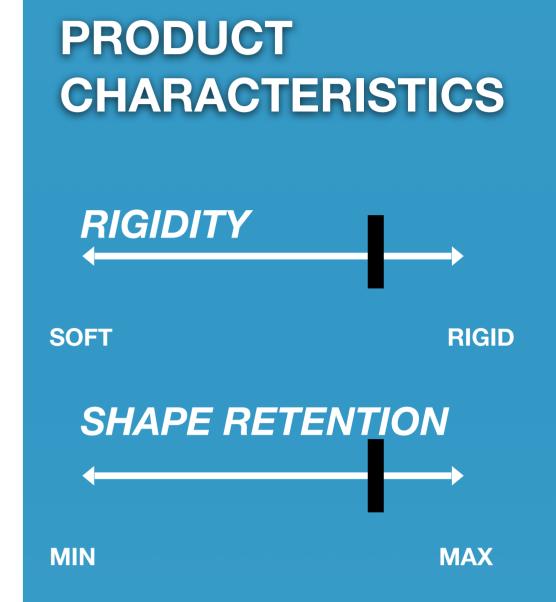


AVANTGARDE

WHITE LINE

PRODUCT DESCRIPTION

AVANTGARDE white line is a family of thermoplastic counters made by using cotton fabrics. Avantgarde is produced with polyurethane (APP) adhesive on both sides. It was conceived to obtain a perfect pre-moulding with an extraordinary shape retention.



TECHNICAL DATA

AVANTGARDE

Thickness* (mm)

228 APP2	0,85 - 0,95	↑	WORKABILITY
229 APP2	1,10 - 1,20	100	
230 APP2	1,30 - 1,40	<↓ <	MIN MAX
231 APP2	1,35 - 1,45		RESILIENCE

SEMI RIGID COUNTER

Cutting Direction

On PU adhesive

* All thickness values have a natural variation of \pm 0,05mm

INSTRUCTIONS OF USE

The counter is put between upper and lining, then moulded by a backpart moulding machine.

We recommend the following standard working conditions :

-Temperature of the shape: from 130°C to 150°C according to the type of lining and upper used (natural or synthetic).

-Minimum effective interface temperature: 100°C

-Contact time: from 10 to 15 seconds (higher temperature allows shorter contact time).

We recommend you to carry out a preliminary test of bonding as the conditions of application may vary depending on the characteristics of the upper.

The subsequent cold stabilization (achievable with the back-part moulding machine with two positions) allows to obtain a counter perfectly shaped.

Avantgarde is specially suitable to be pre-moulded by the modern automatic backpart moulding machines. The excellent moulding allows an extraordinary adaptability to the shape.

BENEFITS

MIN



MAX

ATTENTION: the application of solvent glue can affect the adhesive present on the sheet, causing detachment.



EM 01 11/11/2020





This Statement has been released on request, on the basis of our best actual knowledge

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